

Work Order ID 54206

December 2, 2009 4:04:21 PM



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Item ID: D2235-1

Accept



Setup Start



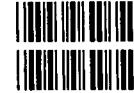
Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 03/12/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 10/12/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan:

Date: 09/12/22 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2235	Rev B1

100 Large Fab 0.00



Large Fab

Large Fab

Memo

0.00

1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove
identification markings on tube 3- deburr

110 QC5- Inspect part completeness to step on W/O 0.00



QC

0.00

Quality Control

120 Identify as per dwg & Stock Location WA 0.00

Packaging

0.00

Packaging

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 54206

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Accept



Setup Start



Revision ID: B1

Stop



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Start Date: 03/12/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 10/12/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

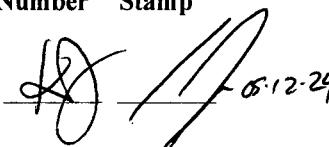


QC

Memo

0.00

Quality Control



6.12.24

C09112123

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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December 2, 2009 4:04:27 PM

Work Order ID: 54206**Parent Item:** D2235-1RevB1**Parent Item Name:** Basket Rib**Start Date:** 03/12/2009**Required Date:** 10/12/2009**Comments:****Start Qty:** 10.00**Required Qty:** 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3166-1RevA1		Manufactured	No		100	Each	8.0000	10.0000				
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Basket Hoop

SAD 09-12-23

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST	8	
53793	8	8

B53982

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

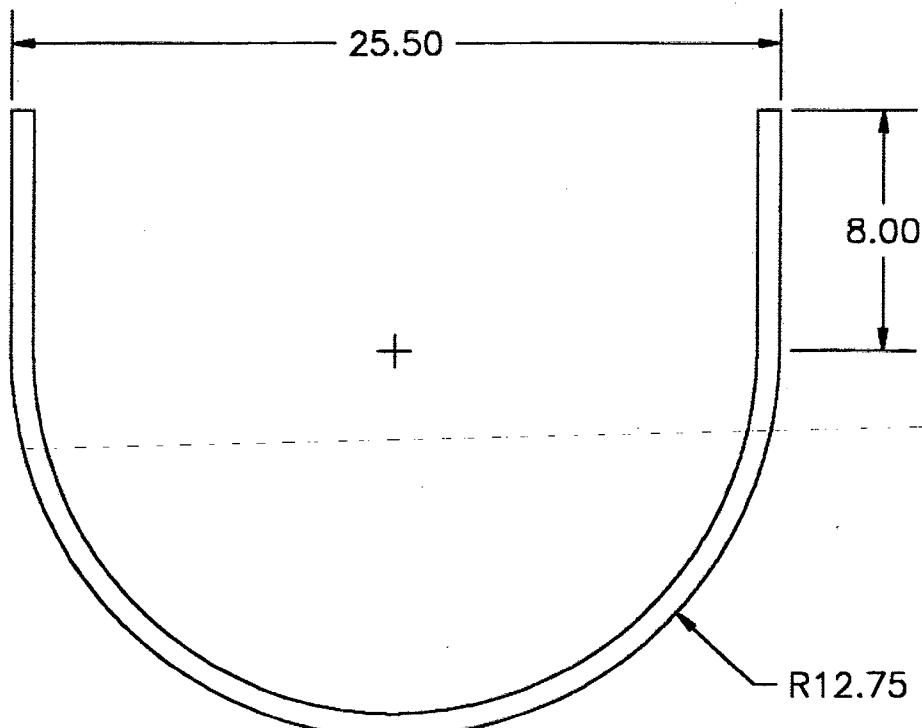
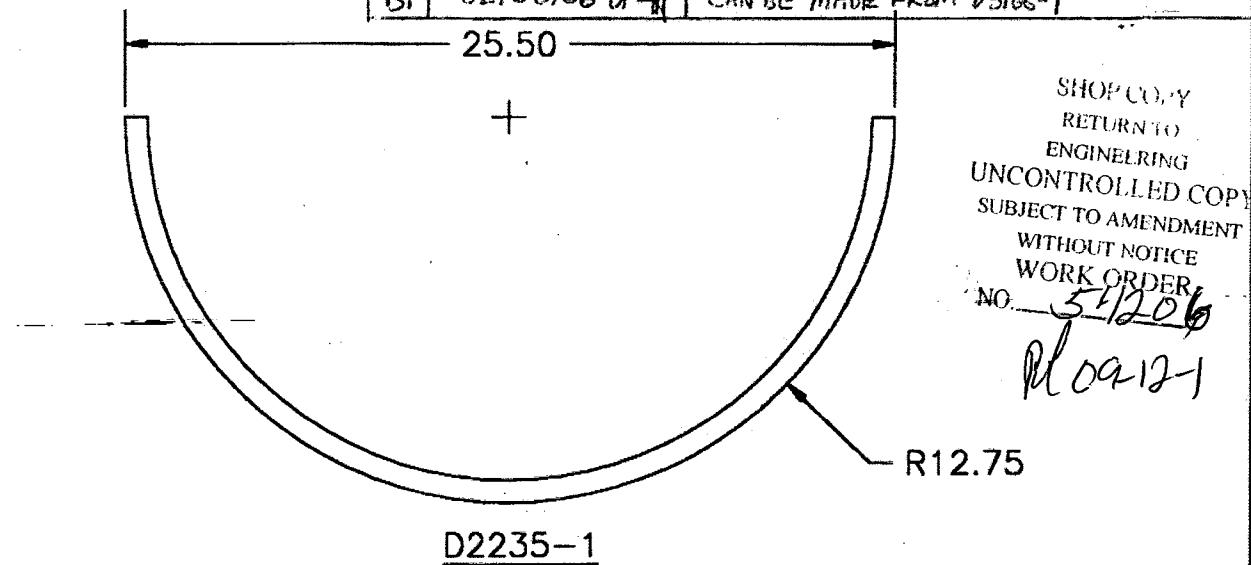
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD	
B. WILLIAMS	B. WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
<i>SW</i>	<i>BW</i>	D2235	SHEET 1 OF 1
DATE	TITLE	SCALE	
94:12:16	BASKET RIBS		

B1 02.08.06 (P) CAN BE MADE FROM D3166-1

RELEASED
160507

CAN BE MADE FROM D3166-1 (B)
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.